



**60% DUTY CYCLE, TIG DC
PULSED & MMA**
TIG 200 HF B P

ADVANTAGES

- Professional electronic equipment for manual electric arc welding, coated electrode welding as well as non-contact TIG HF (High Frequency) in DC.
- Robust professional construction, well in excess of the European and international directives 2014/30/EU, 2014/35/EU and EN/IEC 60974 standard series.
- Professional TIG with high frequency arc ignition. Ideal for maximum quality on steels and INOX in small and large welding thicknesses.
- Professional: Continuous duty (60% duty cycle with air at 40°C) at 200A, no-load voltage 65 Vdc.
- Working modes: 2T, 4T, continuous and pulse welding. Includes ramp control.
- Efficient and simple electrode welding, thanks to the intelligent STAYER WELDING control that includes the Hot Start, Arc Force and Anti Stick advantages to optimise the initial arc striking, improve arc stability during welding and prevent the electrode from sticking due to incorrect handling.
- Easy and accurate setup and process control by SCADA system with rotary encoder with push button, weld type settings, 3-digit display and 20 parametric LEDs.
- 3 types of operation: MMA for coated electrode, flat TIG and pulsed TIG up to 100Hz.
- Fully prepared for safe use with AVR-stabilised generators.

DATA SHEET

Current (A, X=60%)	200 A
TIG / MMA electrode	0.5-3.2 / 5 mm
Weight	11 kg
Voltage	230 V
Generator	7 - 9 KVA
Dimensions	44x36x19 cm
DINSE Connectors	ø 1/2" (35 - 50)



Gas Hose
2m

TIG HF Torch 4m
WP-26

INCLUDED

- WP-26 torch, 4m
- Earth cable with clamps. 2m x 25 mm²
- Electrode cable with clamp. 2m x 25mm²
- Power cable. 2m x 2.5 mm²
- Gas hose 2m Ø13x8 (max. pressure 12 bar), with clamps.



PROFESSIONAL QUALITY
www.stayer.es