



WELDING

60% DUTY CYCLE

MIG 250 CM

MIG 250 CT

ADVANTAGES

- Synergic welding equipment for MIG-MAG, Stick, TIG and Spot welding.
- Easy polarity reversal for hollow wire (flux core).
- Two high brightness displays for simultaneous viewing of current and voltage with true values in real time. Includes connection for reel torches.
- Manufactured to strict European specifications 2014/35/EU, 2014/30/EU and 2011/65/EU and IEC 60974.
- MIG 250 CT: Suitable for 3x400V generators. Capable of withstanding voltage deviations $\pm 17\%$.
- Professional wire winder, with 60W motor, safe and stable wire reducer, suitable for large bobbins up to 15 kg. Includes sheaves with grooves for 0.6mm, 0.8mm and 1mm.
- Single-phase (230V) and three-phase (400V) version.

IGBT Inverter 250A

PROFESSIONAL LINE
60%
DUTY CYCLE
EN 60974



Torch
25AK
4m

INCLUDED

- Power supply cable 2m x 2.5mm².
- Grounding cable with clamp 3m x 25mm²
- Electrode cable with clamp 3m x 25mm²
- Gas connection tube 3m
- 2 rollers .8 - 1.0
- MIG torch 25AK / 4m

DATA SHEET

Current	250	A
Voltage	230/400	V
Duty cycle factor	60	%
Coated electrodes	1.6 - 6.0	mm
Wire	0.6 - 1.0	mm
Coil	5 - 15	kg
DINSE terminal	1/2" (35 - 50)	∅
Weight	42	kg
Generator	12 KVA / 230V $\pm 17\%$	KVA
Dimensions	89 x 69 x 32.5	cm



Pure copper 3m

Pure Copper 3m



PROFESSIONAL QUALITY
www.stayer.es